SPECIFICATION AMENDMENT

Page 6, lines 15-16:

2) Create the intersection between the tape <u>302</u> and the sliced boundary <u>304</u> below the desired level as shown in Figure 3<u>.</u>

Page 8, lines 18-23:

Top-down machining process<u>es</u> do not allow negative draft angles, <u>such</u> as <u>510</u> shown in Figure 5 to be machined, because of the tool and work piece collision. <u>The tool path is shown at 512.</u> However, this invention presents a model as if it were a slice from the whole model, thus eliminating the part and tool collision issue. Figure 4 shows a part with negative draft angle and the tool paths <u>408</u>. Thus an algorithm that creates tool paths for an additive-subtractive process can be used to machine negative draft angles.